



## What to Know Before Getting Started

### WARNING: REGARDING PAINT AND VINYL SEALS

- **The flexible neoprene sound seals must never be painted under any circumstance as this will make the seal ineffective.**



### We're Here to Help

At Krieger, we understand every project is unique. If after reviewing this guide, you have any questions or concerns about installing, adjusting, or maintaining your Krieger product, our engineering department is here to help.

Please call us directly at **562-695-0645** or reach out to your regional sales representative.

Visit [kriegerproducts.com/contact/](https://www.kriegerproducts.com/contact/) for more information.



### Made in the USA

All Krieger products are proudly designed and manufactured in the United States.

## Instructions

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When painting Krieger acoustical doors, it is important to let the paint fully cure to prevent any damage to the paint or to the sound seals. It is important that the paint fully cures so it can bond with a hard, smooth surface.

Choosing the wrong paint or not letting paint fully cure can result in a condition known as **plasticizer migration**, which occurs when solvents from uncured paint reacts with neoprene or vinyl gaskets. To avoid this condition, make sure the paint is fully cured and no longer outgassing before adjusting the neoprene sound seals. Please be sure to use low-VOC solvent or water-based paint to reduce paint outgassing from breaking down the gasket seal.

Manufacturing marks are not always visible with a flat low-gloss primer, but can appear after a gloss finish coat is applied. The use of high-gloss paint will increase the show-through tendencies and is not recommended.

All Krieger-applied primer and paint must comply with California Air Resources standards.

End Instructions