PIB 305

Instructions for replacing the RF mesh gasket part # RFG-1

KRIEGER SPECIALTY PRODUCTS

1. INSPECT RF MESH GASKET FOR DAMAGE

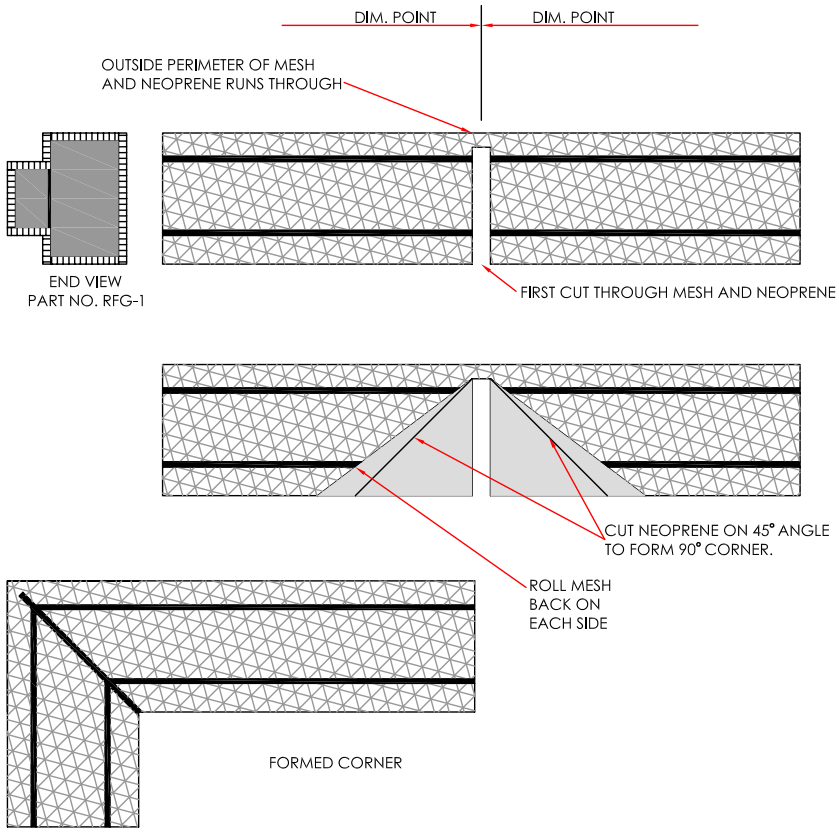
A. If there are visible torn spots in the mesh it may need to be replaced. If the tear cannot be tucked into the retainer, then it should be replaced.

B. Remove the mesh gasket, start at the splice joint at the sill. Remove gently, observing how the gasket fits in the retainer and how the corner joints are done.

2. TAKE DIMENSIONS FOR NEW RF MESH GASKET, PART NO. RFG-1

A. Measure the out to out dimensions of the retainer. The gasket dimensions should be approximately 1/8” less in both directions.

B. Layout the mesh gasket on a table for cutting. If the size is 36” x 84”, start with 19” for half the sill, then 84” for one jamb, then 36” for the head, 84” for the other jamb, then 19” for the other half of the sill (leave 1-1/2” for overlap). Start cutting the length of mesh gasket from one end to the other, cutting a miter at each corner but NOT cutting the mesh on the outside perimeter. See detail below.



INSTRUCTIONS FOR REPLACING THE RF MESH GASKET, PART NO. RFG-1

3. INSERT NEW RF MESH GASKET, PART NO. RFG-1, INTO RETAINER

A. Layout RF Mesh with the 36” length across the head. Start to install the gasket at the head at each corner, then proceed across the head by inserting the outside perimeter into the retainer, then rolling the inside section into the retainer with your fingers.

B. After the head section is installed, proceed in the same manner along each jamb. Starting at each corner, then working along the length. Do not stretch material length, rather compress slightly.

C. Start to insert the gasket across the sill. The mesh will be glued at one end, leave this as is. Take the neoprene together then roll the extra mesh back over the other gasket to form a splice. Roll this into the retainer.

D. Use the extra mesh to make a cover piece for the mitered corners.