



What to Know Before Getting Started

1. **NOTE:** This guide does not apply to Krieger's Electrified Cam Lift Hinges. See **Installation Guide 136** for installation instructions:



Download guide

https://www.kriegerproducts.com/support/manuals/IG_136.pdf

2. Review **Installation Guide 113** and **Installation Guide 114** for installation instructions on installing Cam Lift door bottoms:



Download guide

https://www.kriegerproducts.com/support/manuals/IG_113.pdf



Download guide

https://www.kriegerproducts.com/support/manuals/IG_114.pdf

3. Review **Installation Guide 134** for instructions on installing Krieger's HC30 Cam Lift Hinge:



Download guide

https://www.kriegerproducts.com/support/manuals/IG_134.pdf

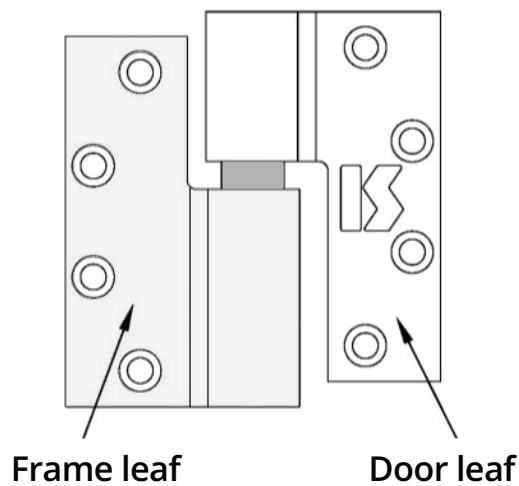
4. **NOTE: Lubrication and Maintenance**

- If Cam Lift Hinge requires lubrication, we recommend using Dow "G-N paste," which is a molybdenum-based grease.
- **WARNING:** The use of other solvent-based lubricants may adversely react with hinge sleeve, seals, and paint.

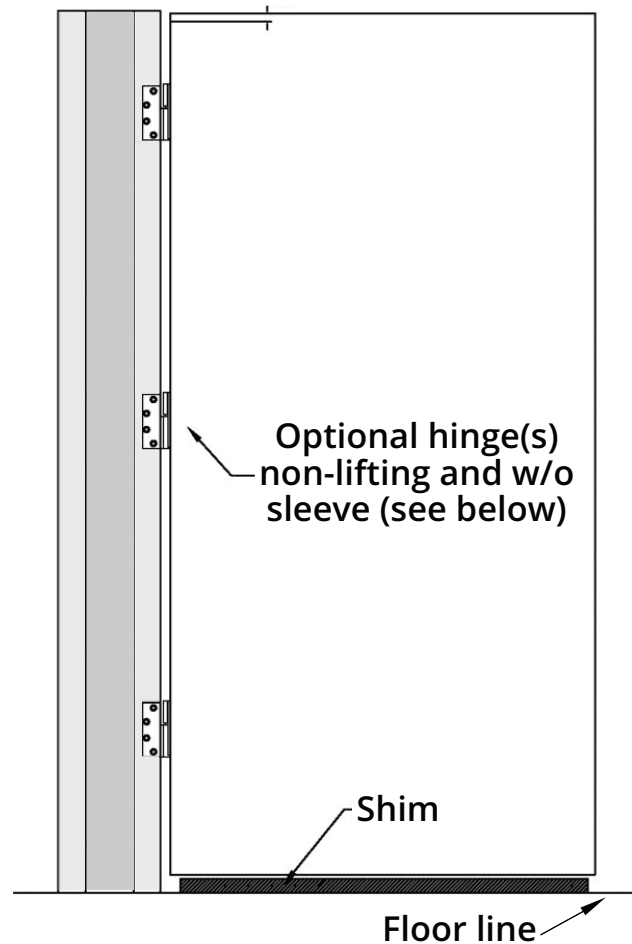
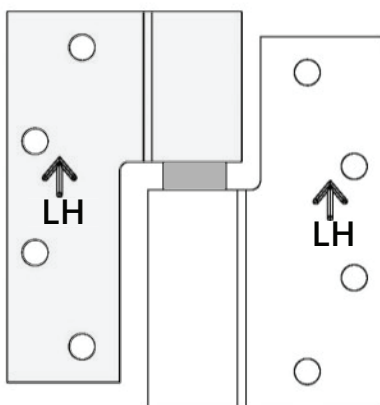
Overview

- Krieger's legacy Cam Lift Hinges are custom designed and cast from 630 stainless steel. These hinges are available in US32D (satin finish) or 2D (glass-beaded primer and paint-ready).
- The shaft is an integral part of the hinge; therefore, both the door and hinges are completely secure from unauthorized removal when closed.
- When swung open, the door rises to a max height of $\frac{3}{8}$ " at 180°

Front View



Back View



Rev. 010524

Installation Instructions

STEP 1

- Remove factory installed Cam Lift door bottom before proceeding.
- For an opening with more than (2) hinges per leaf, the middle hinge is provided without sleeves.
- **DO NOT** use middle hinge (without sleeves) on the top or bottom of the opening.

STEP 2

- When preparing to hang the door, first mount the assembled hinges to the frame with arrows pointing up.
- **DO NOT** mount the hinge halves separately to the frame and door and attempt to lift the door onto the hinges. This will damage the hinge assembly.

STEP 3

- Move the door to the open 90-degree position. Shim as required to elevate the door enough to align the hinge mounting points.
- After all door hinge screws are installed, you may remove the shims.

End Instructions